## **ABSTRACT**

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A clip disk for grinding optical fibers comprises a round disk body and a handle firmly secured to the disk body. A plurality of disk grooves are installed on the disk body for receiving a core of a joint of an optical fiber. A plurality of clips are installed on the disk body; each clip including a supporting seat and a movable piece connected to the supporting seat and capable of rotating. The supporting seat is formed with an opening for receiving a joint of an optical fiber. The cores of optical fiber joints inserting into the disk grooves of the disk body and a part of each core protruding out of the disk groove. When a force is applied to one end of the movable piece; another end of the movable piece will move upwards for receiving and fixing the optical fiber joints.